

22 Harbor Avenue
Norwalk, CT 06850
Website: www.csunitec.com
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DESCRIPTION:

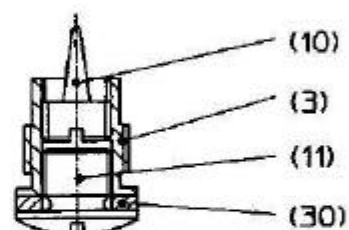
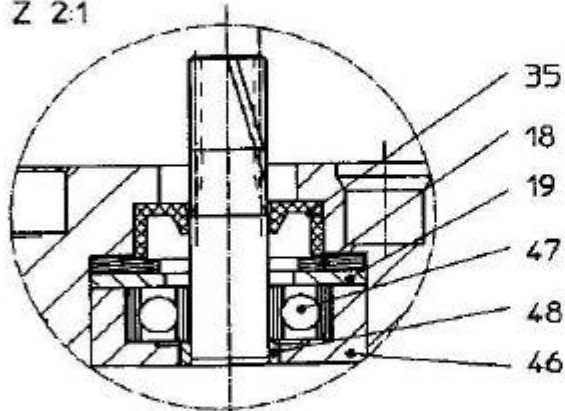
Motor with handle

ORDER-NUMBER

2 2404 1000

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Revision: 09/00



Y 2:1

Not responsible for typographical errors.

POS. NO.	ITEM NO.	DESCRIPTION	
1	2 2404 6910	Motor Housing w/handle	
2	7 1401 3050	Valve	
3	6 1303 5030	Thread Bushing	
4	2 2404 1120	Bushing	
5	9 1901 3120	O-Ring	
6	9 1901 4190	O-Ring	
7	2 2404 1940	Centering Cover	
8	9 1619 1350	Dowel Pin	
10	9 1151 9010	Screw	3-13-05-209-00-4
11	9 1150 9020	Filler Plug, Old # 9 1150 9070	3-13-05-208-00-0
12	9 1150 9140	Plug	Replaces 9 1150 9060
13	2 2404 3040	Pusher	
14	9 1641 0020	Pin, Notched	
15	9 1637 0280	Valve Pin	
16	9 1803 0250	Spring, Compression	
17	9 2205 1330	Nipple, Assy.	
18	9 1801 0330	Spring, Belleville	
19	2 2404 1160	Washer	
20	1 2034 6100	Sound Absorber	
21	9 1110 4020	Fillister Head Screw	
22	9 1112 5120	Fillister-head Screw	
30	9 1903 0260	Sealing Ring	3-13-05-210-00-6
31	9 1903 1240	Seal	
32	9 1018 0060	Ball	
33	9 1901 3230	O Ring	
34	9 1901 2610	O-Ring	
35	9 1905 0250	Sealing ring SEE # 111 368	
36	9 1903 1250	Seal	
38	3 8601 1050	Vane (5 Required)	
40	2 2404 1110	End Plate	
41	9 1001 0030	Grooved Ball Bearing	(ref 100.587 NS)
42	1 1101 1090	Spacer/Shim	
43	3 8636 1020	Cylinder Bushing	
44	9 1619 0700	Pin	
45	2 2404 1030	Rotor	
46	2 2404 1100	End Plate	
47	9 1001 0050	Grooved Ball Bearing	
48	2 2404 1080	Spacer/shim	
50	9 3401 0030	Screw Plug	

CS Unitec, Inc.

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SPARE PARTS LIST

DESCRIPTION:

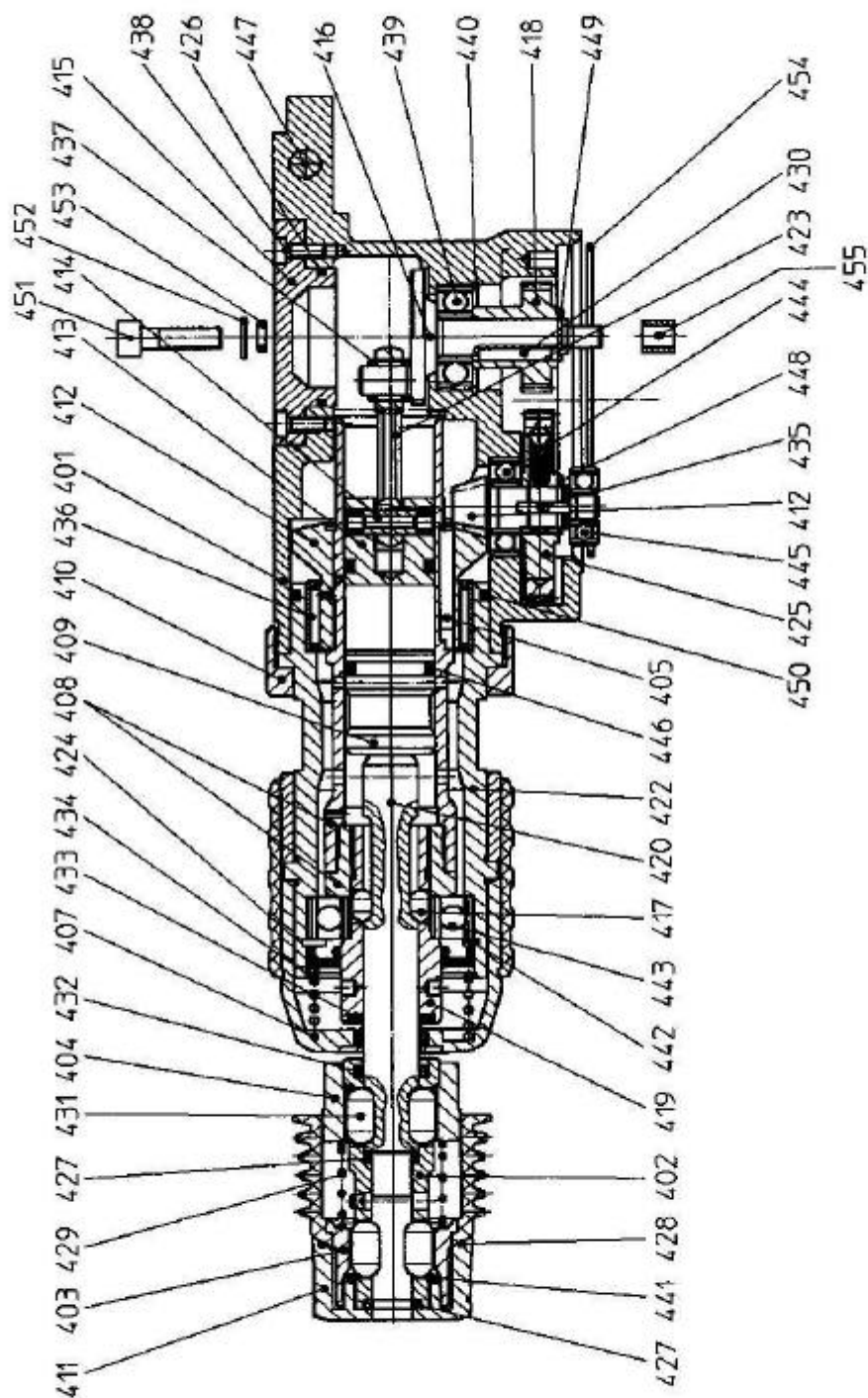
Gearbox assy.

ORDER NUMBER

2 2404 7000

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Revision: 11/00



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<u>POS. NO.</u>	<u>ITEM NO.</u>	<u>DESCRIPTION</u>	
401	2 2404 4010	Gearbox Housing	
402	2 2404 8100	Dowel Pin	
403	2 2404 7130	Sliding Sleeve Assy.	
404	2 2404 7140	Bushing	
405	9 1506 9240	Feather Key	
407	2 2404 8940	Shifter Sleeve Assy.	
408	2 2404 8920	Cylinder Assembly	
409	2 2404 4540	Impact Piston	
410	2 2404 8240	Nut	
411	2 2404 7010	End Cap	
412	2 2404 4400	Bevel Gears Assembly	
413	2 2404 4520	Piston	
414	2 2404 4960	Piston Pin Assembly	
415	2 2404 4090	Cover	
416	2 2404 4550	Crankshaft	
417	2 2404 4570	Roller	
418	2 2404 4040	Gear	
419	2 2404 8080	Bushing	
420	2 2404 8090	Drive Shaft	
422	2 2404 8010	Drive Housing	
423	2 2404 4530	Connecting Rod	
424	9 1905 0540	Radial Shaft Sealing	
425	2 2404 4920	Slip Clutch Assembly	
426	9 1901 3500	O-Ring, 35X2	
427	9 1901 3290	O-Ring	
428	9 1921 2140	O-Ring, 33X2	
429	9 1803 4190	Compression Spring	
430	9 1501 1140	Feather Key	
431	2 2404 4580	Roller	
432	9 1901 5940	O-Ring	
433	9 1908 1780	Wiping Seal	
434	9 1807 0210	Spring	
435	9 1501 1040	Feather Key	
436	9 1014 0450	Needle Bearing	
437	9 1014 0010	Needle Bearing	SEE#S-80420110
438	9 1112 2020	Fillister-head Screw	
439	9 1004 0010	Ball Bearing	
440	9 1703 0080	Snap Ring	
441	9 1901 3270	O-Ring	
442	9 1703 0130	Snap Ring	
443	9 1003 0050	Grooved Ball Bearing	
444	9 1003 0020	Bearing	4-17-01-007-05-0

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<u>POS. NO.</u>	<u>ITEM NO.</u>	<u>DESCRIPTION</u>	
445	9 1001 0070	Grooved Ball Bearing	
446	9 1901 4070	O Ring	
447	9 1110 5100	Fillister-head Screw	
448	9 1702 0050	Retaining Ring	4-26-16-006-00-7
449	111 406	Sec. Washer	
450	9 1901 6310	O-Ring	
451	9 1110 4030	Fillister Head Screw	SEE#-032.0036 OR 020.0146
452	9 1714 0040	Toothed Lock Washer	
453	9 1921 2810	O-Ring	
454	9 1901 2610	O-Ring	
455	9 1029 0130	Bushing	

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